

Hub Kit Content:

Thrust Washer 41570900 Hub Bushing 41510400 (15 spline) Prop Nut Spacer 41510500 Spacer SU-11 (for Suzuki 2 stroke) Flat Washer #5

CAUTION: FAILURE TO FOLLOW THESE INSTRUCTIONS VOIDS THE WARRANTY.

Before servicing propeller, be sure the engine is in neutral and disconnected from starting battery positive lead to avoid any possibility of the engine starting and causing injury or death.

A spinning propeller can be dangerous. Do not approach it while the motor is operating and active. It can cause serious injury or death.

If you have any questions, please contact your Dealer or our Product Support.

HONDA

- Remove fish-line on shaft if any. Replace your OEM thrust washer with the one included in the kit. Slide with the tapered end in first to match the tapered surface of the prop shaft. Caution: If a thrust washer is not used, severe damage could occur to propeller and/or engine drive.
- 2. Clean and grease the spline of the prop shaft. (Any marine grade grease is acceptable.)
- Grease the surfaces of hub bushing and hub cavity and slide hub bushing into propeller housing from the front. Seating the hub bushing completely to the bottom may require a few taps with a mallet.
- 4. Slide the prop assembly (from step 3) on the prop shaft.
- Slide prop nut spacer and flat washer onto the propeller assembly before prop nut. (Omit SU-11)
- Tighten prop nut per your Engine Owner's Manual for proper prop nut torque (55 ft-lb in most cases).
- 7. Reinstall cotter pin and bend ends.
- Rotate propeller in neutral by hand to make sure it rotates freely.

To remove hub bushing from prop housing, use 1" OD rod or socket to tap out from prop nut end.

Periodically check prop surface for nicks or bent blade; replace damaged prop immediately. Check prop nut tightness to owner's manual specification.

Limited Warranty: any claim under the warranty must be in writing.

Turning Point Propellers, Inc. warrants its propellers and hub kits against failure due to defects in materials and workmanship to the original purchaser. CONSUMER USE: Housings - One Year from Date of Purchase; HUBS - Lifetime Limited Warranty. COMMERCIAL USE: Housings - One Year from Date of Purchase; Hubs - One Year from Date of Purchase. This warranty is not transferable to any subsequent purchaser.

Turning Point Propellers, Inc. will repair or replace any defective propeller or hub under the terms of this warranty at our Elk Grove Village, Illinois facility or at our option at an authorized repair center. Replacement or repair by other than Turning Point Propellers, Inc. or an authorized repair center relieves Turning Point Propellers, Inc. from the terms of this warranty.

This limited warranty does not include any of the following: damages caused by misuse, striking a foreign object, corrosion, cavitation, electro-chemical action, improper installation, or any modification or use in racing or any other competitive activity.

Turning Point Propellers, Inc. is not liable for consequential, incidental or indirect damages or costs caused by defects in material or workmanship. Observation of a defect requires that you stop use of the product, and immediately report the defect to Turning Point Propellers, Inc. or an authorized repair center. Turning Point Propellers, Inc. reserves the right to repair or replace the warranted propeller and/or hub with one of current production.

This is a Limited Warranty. Turning Point Propellers, Inc. makes no warranty other than contained herein. All obligations of Turning Point Propellers, Inc. are specifically set forth herein. Turning Point Propellers, Inc. does not authorize any person or business to assume liability or contact on behalf of Turning Point Propellers, Inc. Any actions arising out of this warranty and the sale of this product shall be governed by Illinois law and may only be brought, heard, decided in Cook County Circuit Court, in the State of Illinois, U.S.A. or in the United States District Court for the Northern District of Illinois.

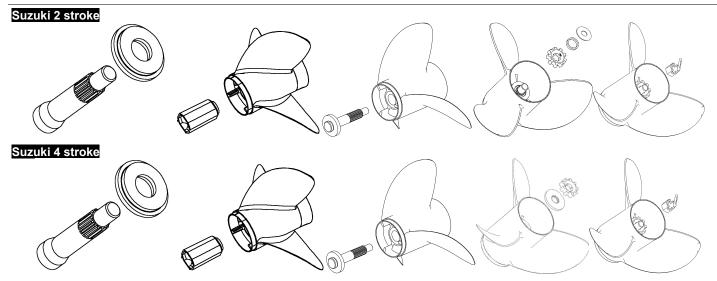
Proof of purchase receipt must accompany any warranty claim.

Turning Point Propellers, Inc. P. O. Box 803338 #27855, Chicago, IL 60680-3338.

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SUZUKI 2 STROKE

- Remove fish-line on shaft if any. Replace your OEM thrust washer with the one included in the kit. Slide with the tapered end in first to match the tapered surface of the prop shaft. Caution: If a thrust washer is not used, severe damage could occur to propeller and/or engine drive.
- 2. Clean and grease the spline of the prop shaft. (Any marine grade grease is acceptable.)
- 3. Grease the surfaces of hub bushing and hub cavity and slide hub bushing into propeller housing from the front. Seating the hub bushing completely to the bottom may require a few taps with a mallet.
- 4. Slide the prop assembly (from step 3) on the prop shaft.
- Slide prop nut spacer, #SU-11 spacer and flat washer onto the propeller assembly before prop nut.
- 6. Tighten prop nut per your Engine Owner's Manual for proper prop nut torque (55 ft-lb in most cases).
- Reinstall cotter pin and bend ends.
- 8. Rotate propeller in neutral by hand to make sure it rotates freely.

SUZUKI 4 STROKE

- 1. Remove fish-line on shaft if any. Replace your OEM thrust washer with the one included in the kit. Slide with the tapered end in first to match the tapered surface of the prop shaft. Caution: If a thrust washer is not used, severe damage could occur to propeller and/or engine drive.
- 2. Clean and grease the spline of the prop shaft. (Any marine grade grease is acceptable.)
- Grease the surfaces of hub bushing and hub cavity and slide hub bushing into propeller housing from the front.
 Seating the hub bushing completely to the bottom may require a few taps with a mallet.
- 4. Slide the prop assembly (from step 3) on the prop shaft.
- Slide your Suzuki OEM aft washer, prop nut spacer, and flat washer onto the propeller assembly before prop nut. (Omit SU-11)
- 6. Tighten prop nut per your Engine Owner's Manual for proper prop nut torque (55 ft-lb in most cases).
- 7. Reinstall cotter pin and bend ends.
- 8. Rotate propeller in neutral by hand to make sure it rotates freely.

To remove hub bushing from prop housing, use 1" OD rod or socket to tap out from prop nut end.