718-100A Battery Distribution Cluster

IMPORTANT

Do not use any type of corrosion inhibiting spray such as CRC, INOX etc. on any part of this unit.

These units are hermetically sealed so do not require any other form of sealing. The studs have been tinned to inhibit corrosion however a petroleum grease may be used (on metal parts only) if required.

Please note that this product is water resistant but is NOT designed to be submerged.

DUAL BATTERY CHARGING MADE EASY! The 718 battery distribution cluster is the optimum battery management system for your twin inboard engined boat.

The 718-100A combines 4 of BEP's 701 battery switches and a 710-125A Voltage sensitive relay (VSR).

The 701 Battery Master Switch offers a number of unique features. The highlights being the contour lock system, allowing it to be locked together with other switches. The 701 also features a control knob which cannot be removed whilst in the On or Off position, however can be removed by switching to an anti-clockwise 45° position.

The 701 also features a removable rear cover insulating the rear terminals against any short circuits and ensures the switch meets ABYC requirements.

701 specifications

Continuous rating: 275 Amps DC
Intermittent rating: 455 Amps DC
Cranking rating: 1250 Amps DC
Voltage rating: 48 Volts DC
Operation: On / Off

Mounting: recessed or surface Termination stud size: 2 x 3/8" (10mm)

BEP Marine Battery Switch Test Procedure (UL 1107)

Continuous (1 hour)

Intermittent (5 minutes)

Cranking (10 seconds)

The test is to determine the maximum current the switch can handle for the stated time, without the terminals exceeding $212^{\circ}F$ ($100^{\circ}C$) above the ambient temperature.

The continuous and intermittent ratings are tested 110% of specified ratings.

THE 718 SYSTEM INCLUDES dedicated battery switches for each bank and a 710-125A voltage sensitive relay (VSR). The VSR allows for two batteries to be charged at the same time. When the engine is started, and the start battery reaches 13.7 Volts, the relay closes, Combining the battery banks (Port start and house) and allowing them to be charged simultaneously.

When the engine is stopped and the voltage drops to 12.8 Volts, the relay will open separating the batteries.

This system eliminates the possibility of draining the wrong battery and protects sensitive electrical equipment powered from the house battery from harmful engine start up spikes. The 718 cluster is designed for twin inboard systems when it is not practical to have both engines alternators in parallel because of the types of regulators used on these alternators.

How to use

- 1. When boarding the boat switch the PORT START, STARBOARD START and HOUSE battery switches to ON.
 - Only use the EMERGENCY PARALLEL battery switch if both batteries need to be combined for emergency starting.
- 2. Start the engine, when the start battery reaches 13.7 Volts the small red light on the VSR case will illuminate, indicating the VSR is engaged.

3. When an engine is stopped and the start batteries voltage drops to 12.8 Volts the light will switch off, indicating the VSR is disengaged.

Special note:

After a long run the residual voltage of the start battery may hold above 12.8 Volts for a period of time, this will hold the relay engaged. This is not a fault.

As soon as any load is applied the voltage will settle below 12.8 Volt, disengaging the VSR

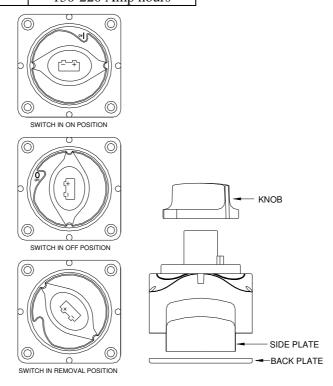
4. On leaving the boat switch the PORT START, STARBOARD START and HOUSE battery switches to off.

Trouble shooting

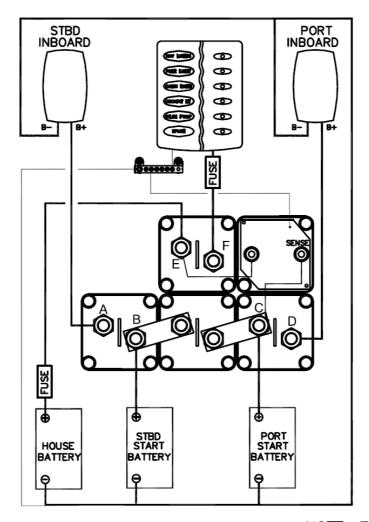
Fault	Possible solution			
Engine wont start	-Ensure start battery switch is switched on			
House battery is flat	-Ensure engine charging system is working.			
	-Ensure the light on VSR case is on when engine is running an			
	start battery voltage is above 13.7 Volts.			
	If light is not on and voltage is over 13.7V on the start battery			
	then there is possibly a fault with the VSR			
House loads not working	-Ensure house battery switch is switched on			
Start battery is flat	-Switch the Emergency parallel switch to on. Turn off once			
	engine is started.			
	Note: When starting the engine with the emergency parallel, the			
	house loads will not be protected from engine spikes.			
VSR chatters	-Increase RPM's of engine to increase alternator output.			
	-Ensure alternator is not too small for the battery bank. Check			
	with the table below			

Alternator Vs Battery capacity

Anternator vs Battery capacity				
Alternator Size	Second battery size			
10 Amp	60 Amp hours			
16 Amp	85 Amp hours			
25-35 Amp	85-105 Amp hours			
50-60 Amp	130-210 Amp hours			
80-90 Amp	130-220 Amp hours			



718 WIRING DIAGRAM



STUD A- CONNECT DIRECTLY TO THE STARTER POSITIVE OF THE STBD INBOARD.

STUD B- CONNECT DIRECTLY TO THE POSITIVE TERMINAL OF THE STBD START BATTERY.

STUD C- CONNECT DIRECTLY TO THE POSITIVE TERMINAL OF THE PORT START BATTERY.

STUD D- CONNECT DIRECTLY TO THE

STARTER POSITIVE OF THE PORT INBOARD.

NOTE: THIS DIAGRAM IS NOT INTENDED TO BE A FULL SYSTEMS WIRING DIAGRAM. IT'S SOLE PURPOSE IS TO SHOW 718-100A CONNECTIONS

STUD E- CONNECT TO THE POSITIVE TERMINAL OF THE HOUSE BATTERY VIA A FUSE.

STUD F- CONNECT TO THE POSITIVE TERMINAL OF THE HOUSE LOAD THROUGH A FUSE.

DAT	E 13/12/02	INST-718-100A OVERVIEW		RVIEW	TITLE:
REV.	DATE	DESCRIPTION	DRAWN	APPRVD	MIDING DIAGRAM
					WIRING DIAGRAM
					FOR 718-100A

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